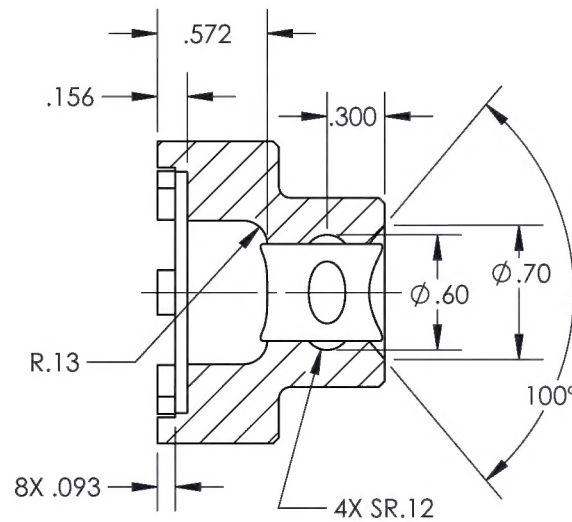
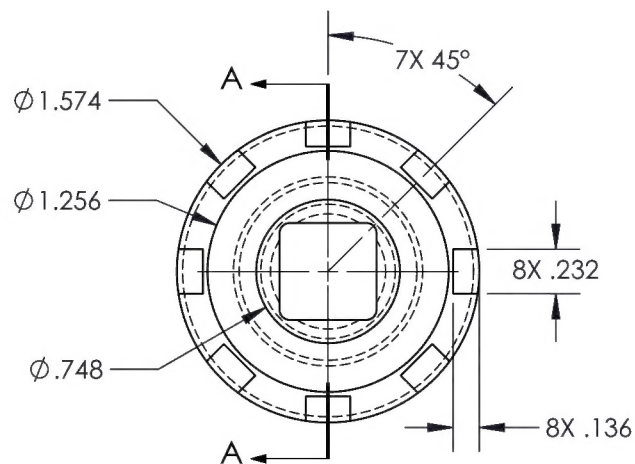
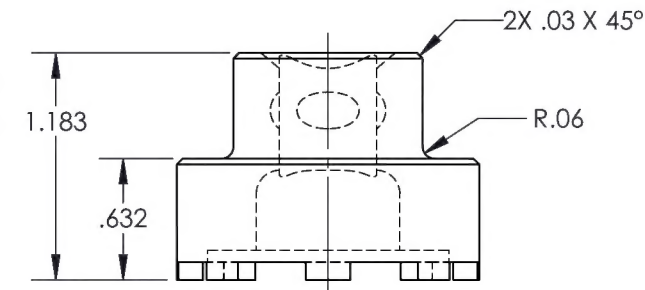
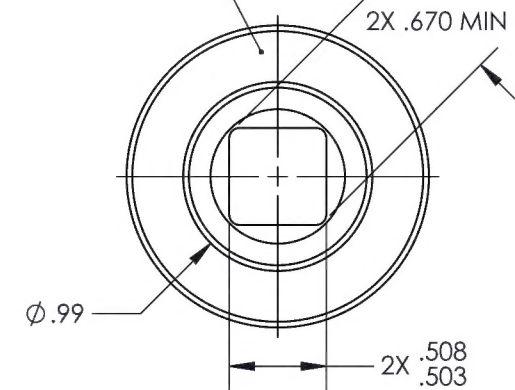


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SECTION A-A

ENGRAVE T/N, S/N,
"MADE IN USA"



NOTE:
REFERENCE AGUSTA T/N 3G3205G00151.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CH'D ENGRAVE NOTE P/N -1.	5/28/2009	RJC	
1		ADDED MISSING DIMENSIONS AND CORRECTED DATE. REMOVED MASKING FOR PAINT, ADDED R.120(x4) X Ø.600 BALL REATINERS.	9/16/2009	WP	RW
1A		CH'D FINISH SPECIFICATION PER RW.	7/26/2010	RJC	RW
2	17-0113	CH'D DIM'S WAS R.120 (x4) X Ø.600 IS 4X SR.12, WAS 45° (x8) IS 7X 45°, WAS R.062 IS R.06, WAS Ø.700 IS Ø.70, WAS Ø.985 IS Ø.99, WAS R.125 IS R.13, WAS .093 IS 8X .093. DELETED DIM .505 SQUARE. ADDED DIM'S 2X .670 MIN., 2X .508/.503, Ø.60, CH'D MAT'L WAS 4140 Q&T IS 4140/4142. ADDED HEAT TREAT CALLOUT RC 28-34. CH'D FINISH WAS CAD PLATE YELLOW, QQ-P-416, TYPE II, CLASS II IS ZINC PALTE ASTM B633 TYPE I SC2.	5/10/2017	RJC	SM

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			1	SOCKET		4140/4142		

DART AEROSPACE	
TITLE MAIN LANDING GEAR WRENCH	
DWG NO. RBW3205G00151-3G	REV 2
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT RC 28-34	.XXX ± .005 FRACTIONS ± 1/8
FINISH ZINC PLATE	.XX ± .01 ANGLES ± 5°
SPEC ASTM B633 TYPE I SC 2	.X ± .1 SURFACES = 125
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: SM 05/11/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 05/12/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 05/24/2017	USED ON MODEL
APPROVED: JAG 06/01/2017	AGUSTA
SCALE 1:1	DATE 1/13/2009
SHEET 1 OF 1	